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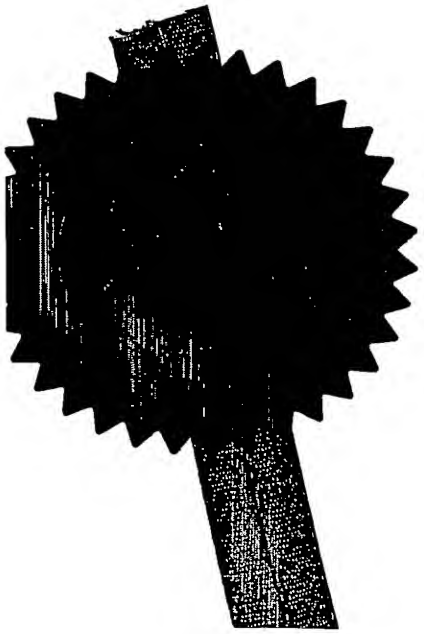

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Dated 13 August 2004

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0322750.1

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1. Your reference — 30090 GB

2. Patent application number *(The Patent Office will fill in this part)* — 0322750.1

P01/7700 0.00-0322750.1

3. Full name, address and postcode of the or of each applicant *(underline all surnames)*

Givaudan SA
Chemin de la Parfumerie 5
1214 Vernier
Switzerland

0844781500 1

Patents ADP Number *(if you know it)*

If the applicant is a corporate body, give the country/state of its incorporation — Switzerland

4. Title of the Invention — ORGANIC COMPOUNDS

5. Name of your agent *(if you have one)*

"Address for service" in the United Kingdom to which all correspondence should be sent *(including the postcode)*

Centre for Innovative Technology (Givaudan UK Ltd.)
76-80 Church Street, Staines
Middlesex TW18 4XR
United Kingdom

Patents ADP number *(if you know it)* 08447815001

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and *(if you know it)* the or each application number

Country	Priority application number *(if you know it)*	Date of filing *(day/month/year)*

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application.

Number of earlier application	Date of filing *(day/month/year)*

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? *(Answer 'Yes' if:)*
a) any applicant named in part 3 is not an inventor, or
b) there is an inventor who is not named as an applicant, or
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See note (d)

yes

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Continuation sheets of this form	
Description	9
Claim(s)	3 DL
Abstract	1
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10. If you are also filing any of the following, state how many against each item.

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Statement of inventorship and right to grant of a patent *(Patents Form 7/77)*	
Request for preliminary examination and search *(Patents Form 9/77)*	1
Request for substantive examination *(Patents Form 10/77)*	
Any other documents *(please specify)*	

11. I/We request the grant of a patent on the basis of this application.

Signature Claudia Sint Date 30/09/03

12. Name and daytime telephone number of person to contact in the United Kingdom: Colin Brown (office time) Tel. No: 01/784417721

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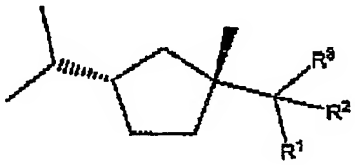
Organic Compounds

The present invention relates to 3-isopropyl-1-methylcyclopentyl derivatives, namely (3-isopropyl-1-methylcyclopentyl)ethanol, (3-isopropyl-1-methylcyclopentyl)ethanone and (3-isopropyl-1-methylcyclopentyl)methanol and their use as fragrances. This invention relates furthermore to a method for their production and to fragrance compositions comprising them.

In the fragrance industry there is a constant demand for new compounds that enhance or improve on odour notes, or impart new odour notes.

It has now been found that certain 3-isopropyl-1-methylcyclopentyl derivatives have much sought-after floral, fruity and woody odour notes, and they are relatively simple and easy to prepare starting from naturally available (1*S*)-(+)- and (1*R*)-(-)-fenchone.

Accordingly, the present invention refers in one of its aspects to the use of a compound of formula Ia and the enatiomer (1*S*,3*R*)- thereof as fragrance



Ia (1*R*,3*S*)-

wherein

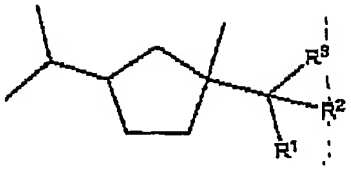
R^1 is hydrogen or methyl;

R^2 is hydrogen; and

R^3 is hydroxyl; or

R^2 and R^3 form together with the carbon atom to which they are attached a carbonyl group.

It has been found that the odour threshold of certain compounds of formula Ia is on an average two times lower than that of the corresponding enantiomer. Accordingly, a compound of formula I



I

enriched in its (1*R*,3*S*) enantiomer of formula Ia are preferred.

The term "enriched" is used herein to describe a compound having an enantiomeric purity greater than 1:1 in favour of the selected enantiomer. Compounds are preferred having a purity of about 1:3 or greater, e.g. 1:4. Particularly preferred are compounds having an enantiomeric purity of 1:9 or greater, such as 5:95 or 1:99.

Particularly preferred compounds of the present invention are [(1*R*,3*S*)-3-isopropyl-1-methylcyclopentyl]methanol, 1-[(1*R*,3*S*)-3-isopropyl-1-methylcyclopentyl]ethanone, and 1-[(1*R*,3*S*)-3-isopropyl-1-methylcyclopentyl]ethanol.

The compounds according to the present invention may be used alone or in combination with a base material. As used herein, the "base material" includes all known odourant molecules selected from the extensive range of natural products and synthetic molecules currently available, such as essential oils, alcohols, aldehydes and ketones, ethers and acetals, esters and lactones, macrocycles and heterocycles, and/or in admixture with one or more ingredients or excipients conventionally used in conjunction with odourants in fragrance compositions, for example, carrier materials, and other auxiliary agents commonly used in the art.

The following list comprises examples of known odourant molecules, which may be combined with the compounds of the present invention:

- ethereal oils and extracts, e.g. tree moss absolute, basil oil, castoreum, costus root oil, myrtle oil, oak moss absolute, geranium oil, jasmin absolute, patchouli oil, rose oil, sandalwood oil, wormwood oil, lavender oil or ylang-ylang oil;

- alcohols, e.g. citronellol, Ebanol™, eugenol, farnesol, geraniol, Super Muguet™, linalool, phenylethyl alcohol, Sandalore™, terpineol or Timberol™.

- aldehydes and ketones, e.g. α-amylcinnamaldehyde, Georgywood™, hydroxycitronellal, Iso E Super®, Isoraldeine®, Hedione®, maltol, Methyl cedryl ketone, methylionone or vanillin;

- ethers and acetals, e.g. Ambrox™, geranyl methyl ether, rose oxide or Spirambrene™.

- esters and lactones, e.g. benzyl acetate, Cedryl acetate, γ-decalactone, Helvetolide®, γ-undecalactone or Vetivenyl acetate.

- macrocycles, e.g. Ambrettolide, Ethylene brassylate or Exaltolide®,

- heterocycles, e.g. isobutylchinoline.

The compounds of the present invention may be used in a broad range of fragrance applications, e.g. in any field of fine and functional perfumery, such as perfumes, household products, laundry products, body care products and cosmetics. The compounds can be employed in widely varying amounts, depending upon the specific application and on the nature and quantity of other odourant ingredients. The proportion is typically from 0.001 to 20 weight percent of the application. In one embodiment, compounds of the present invention may be employed in a fabric softener in an amount of from 0.001 to 0.05 weight percent. In another embodiment, compounds of the present invention may be used in fine perfumery in amounts of from 0.1 to 20 weight percent, more preferably between 0.1 and 5 weight percent. However, these values are given only by way of example, since the experienced perfumer may also achieve effects or may create novel accords with lower or higher concentrations.

The compounds of the present invention may be employed into the fragrance application simply by directly mixing the fragrance composition with the fragrance application, or they may, in an earlier step be entrapped with an entrapment material, for example, polymers, capsules, microcapsules and nanocapsules, liposomes, film formers, absorbents such as carbon or zeolites, cyclic oligosaccharides and mixtures thereof, or they may be chemically bonded to substrates, which are adapted to release the fragrance molecule upon application of an external stimulus such as light, enzyme, or the like, and then mixed with the application.

Thus, the invention additionally provides a method of manufacturing a fragrance application, comprising the incorporation of a compound of formula I enriched in one of their enantiomers, as a fragrance ingredient, either by directly admixing the compound to the application or by admixing a fragrance composition comprising a compound of formula I enriched in one of their enantiomers, which may then be mixed to a fragrance application, using conventional techniques and methods.

As used herein, "fragrance application" means any product, such as fine perfumery, e.g. perfume and eau de toilette; household products, e.g. detergents for dishwasher, surface cleaner; laundry products, e.g. softener, bleach, detergent; body care products, e.g. shampoo, shower gel; and cosmetics, e.g. deodorant, vanishing creme, comprising an odourant. This list of products is given by way of illustration and is not to be regarded as being in any way limiting.

Compounds of formula Ia and the enantiomers thereof may be prepared by the Haller-Bauer rearrangement of (1*R*)-(-)-fenchone / (1*S*)-(+)-fenchone (1,3,3-trimethyl-2-norbornanone) followed by hydrolysis to 3-isopropyl-1-methylcyclopentanecarboxylic acid under alkali conditions, e.g. in the presence of a base such as NaOH or KOH. The resulting acid will then be reacted with methyllithium to give a compound of formula I wherein R^2 and R^3 form together with the carbon atom to which they are attached a carbonyl group. To give further compounds of the present invention, the resulting ketone may be transformed to a tertiary alcohol either through reduction with e.g. $NaBH_4$, or by adding a Grignard reagent.

(3-Isopropyl-1-methylcyclopentyl)methanol may be prepared by reduction of 3-isopropyl-1-methylcyclopentanecarboxylic acid (A), which has been prepared by rearrangement of fenchone, in the presence of LAH to the corresponding alcohol, as shown in scheme 1.

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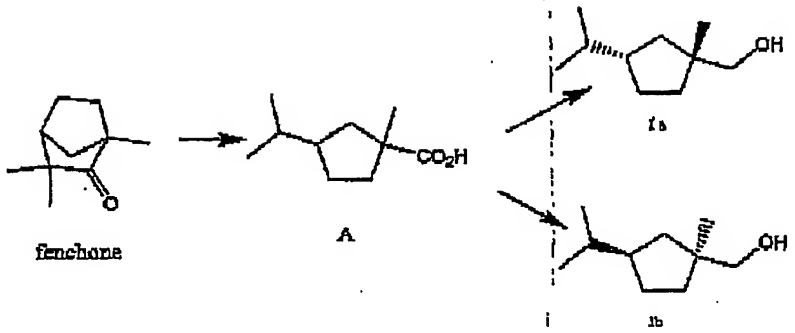
Scheme 1:



Optically pure compounds of formula Ia and Ib and enantiomeric mixtures of a compound of formula I enriched in one of the enantiomers, i.e. a compound of formula Ia or Ib, may be synthesised, starting from optically pure fenchone or an enantiomeric mixture enriched in either (1*R*)-(-)-fenchone or (1*S*)-(+)-fenchone.

The invention is now further described with reference to the following non-limiting examples.

All end products described in the following Examples 1 to 6 are colourless oils. They were obtained starting from (1*R*)-(-)- and (1*S*)-(+)-fenchone that contained 8% and 2% respectively of the other enantiomer. The reported NMR data were measured under the following general conditions: ^1H at 400 and ^{13}C at 100 MHz; in $CDCl_3$; chemical shifts (δ) in ppm downfield from TMS; coupling constants J in Hz.

Example 1: [(1*R*,3*S*)-3-Isopropyl-1-methylcyclopentyl]methanol

A solution of (1*R*,3*S*)-3-isopropyl-1-methylcyclopentanecarboxylic acid (70.0 g, 0.41 mol), obtained from (1*R*)-(-)-fenchone (V. Braun, J.; Jacob, A. *Chem. Ber.* 1933, *66*, 1461) in diethyl ether (100 ml) was slowly added, under nitrogen, to a suspension of lithium aluminium hydride (13.3 g, 0.35 mol) in the same solvent (500 ml). After heating at reflux during 3 h, the reaction mixture was cooled down to 10°C, 2N NaOH solution (70 ml) was carefully added and stirring continued for 0.5 h. The white solid was filtered off, the filtrate washed with brine (2 x 500 ml), dried ($MgSO_4$) and concentrated *in vacuo*. The crude product (79.0 g) was purified by distillation using a 10 cm Vigreux column (0.9-1.1 mbar), 96-98°C) to give [(1*R*,3*S*)-3-isopropyl-1-methylcyclopentyl]methanol (57.0 g, 90% yield).

^{1}H-NMR: δ0.87 (*d*, *J* = 6.7, 3H), 0.88 (*d*, *J* = 6.7, 3H), 1.01 (*s*, 3H), 1.08 (*dd*, *J* = 12.3, 11.0, 1H), 1.16-1.38 (*m*, 3H), 1.48 (*ddd*, *J* = 12.4, 6.9, 0.8, 1H), 1.53-1.72 (*m*, 3H), 1.74-1.87 (*m*, 1H), 3.35 (*d*, J_{AB} = 10.4, 1H), 3.39 (*d*, J_{AB} = 10.4, 1H). ^{13}C-NMR: δ21.5 (2q), 25.0 (q), 30.4 (t), 33.8 (d), 35.6 (t), 41.5 (t) 43.8 (s), 46.9 (d), 72.1 (t). $[\alpha]_D^{22}$ −12.0 (*c* 1.0, EtOH).

Odour description: floral, green, jasmine, lily-of-the-valley, fresh, clean.

Example 2: [(1S,3R)-3-Isopropyl-1-methylcyclopentyl]methanol

Prepared according to the experimental procedure of Example 1 starting from (1*S*)-(+)-fenchone.

$[\alpha]_D^{22}$ +13.5 (*c* 1.0, EtOH).

Odour description: floral, fruity, green, rosy, hesperidic (grapefruit).

Example 3: 1-[(1*R*,3*S*)-3-Isopropyl-1-methylcyclopentyl]ethanone

A 1.6M solution of methyllithium in diethyl ether (200 ml, 0.32 mol) was added dropwise during 25 min. into a solution of (1*R*,3*S*)-3-Isopropyl-1-methylcyclopentanecarboxylic acid (25.5 g, 0.15 mol) in THF (250 ml) at 0°C. After stirring at 0°C for 3 h, chlorotrimethylsilane (151 ml, 1.2 mol) was added with cooling and the reaction mixture was allowed to warm up to room temperature, poured on ice-cold water (200 ml), stirred for 0.5 h and extracted with MTBE (2 x 250 ml). The combined organic phases were washed with water (200 ml), 2M NaOH (150 ml) and brine (3 x 200 ml), dried ($MgSO_4$) and concentrated in vacuo to give the crude [(1*R*,3*S*)-3-Isopropyl-1-methylcyclopentyl]ethanone (27.6 g), a sample of which (1.5 g) was purified by bulb-to-bulb distillation (0.93 g, 68% yield).

^{1}H-NMR: δ0.89 (2*d*, *J* = 6.6, 6H), 1.19 (*s*, 3H), 1.24 (*dq*, *J* = 12.4, 9.1, 1H), 1.34-1.43 (*m*, 2H), 1.56-1.77 (*m*, 3H), 1.81-1.90 (*m*, 1H), 2.09 (*ddd*, *J* = 13.1, 9.1, 4.0, 1H), 2.15 (*s*, 3H). ^{13}C-NMR: δ21.3 (q), 21.4 (q), 25.0 (q), 25.3 (q), 30.2 (t), 33.3 (d), 35.6 (t), 41.0 (t), 46.6 (d), 55.3 (s), 213.0 (s). $[\alpha]_D^{22}$ −1.0 (*c* 1.1, EtOH).

Odour description: earthy/mossy, green, woody.

Example 4: 1-[(1S,3R)-3-Isopropyl-1-methylcyclopentyl]ethanone

Prepared according to the experimental procedure of Example 3 starting from (1S)-(+)-fenchone.

$[\alpha]_D^{22}$ +1.0 (c 1.1, EtOH).

Odour description: floral, agrestic, fruity, green.

Example 5: 1-[(1R,3S) -3-Isopropyl-1-methylcyclopentyl]ethanol

A solution of 1-[(1R,3S)-3-isopropyl-1-methylcyclopentyl)ethanone from Example 3 (3.0 g, 18 mmol) in ethanol (8 ml) was added to a cold (ice-bath) solution of sodium borohydride (0.42 g, 10.7 mmol) in the same solvent (17 ml). After 1.5 h stirring at room temperature, the reaction mixture was poured on ice-cold 2M HCl (100 ml) and extracted with MTBE (2 x 100 ml). The combined organic phases were washed with brine (2 x 50 ml), dried ($MgSO_4$) and concentrated in vacuo. The crude product (2.8 g) was purified by bulb-to-bulb distillation (2.34 g, 77% yield, diastereoisomer ratio ~1:1).

^{1}H-NMR: δ 0.87 (*d*, *J* = 6.6, 3H), 0.875 (*d*, *J* = 6.6, 3H), 0.88 (2*d*, *J* = 6.6, 6H), 0.92 (*s*, 3H), 0.93 (*s*, 3H), 1.05 (*t*, *J* = 11.7, 1H), 1.12 (*d*, *J* = 6.4, 3H), 1.125 (*d*, *J* = 6.4, 3H), 1.14 (*t*, *J* = 11.8, 1H), 1.17-1.74 (*m*, 12H), 1.47 (2*s*, 2H), 1.78-1.88 (*m*, 2H), 3.53 (*q*, *J* = 6.3, 1H), 3.55 (*q*, *J* = 6.3, 1H). ^{13}C-NMR: δ 18.5 (2q), 21.3 (2q), 21.4 (3q), 21.5 (q), 29.8 (t), 30.0 (t), 33.7 (2d), 35.8 (t), 35.9 (t), 41.9 (2t), 46.3 (2d), 46.8 (s), 46.9 (s), 75.4 (d), 75.7 (d). $[\alpha]_D^{22}$ –7.0 (*c* 1.0, EtOH).

Odour description: floral, earthy/mossy, slightly terpineol/earthy.

Example 6: 1-[(1S,3R)-3-Isopropyl-1-methylcyclopentyl]ethanol

Prepared according to the experimental procedure of Example 5 starting from (1S)-(+)-fenchone.

$[\alpha]_D^{22}$ +8.0 (c 1.0, EtOH).

Odour description: hesperidic/citrus, fruity, green, fresh (grapefruit, rhubarb).

Example 7: Feminine Fine Fragrance

Ingredient*	Parts per weight
Citronellol	50
Cyclamen aldehyde	15
Diethyl malonate	5
Dipropylene glycol (DPG)	149
Florhydral	12
Gardenol	10
Geraniol	50
Hedione	25
alpha-Hexylcinnamaldehyde	200
Hydroxycitronellal	35
Isocyclocitral 1% in DPG	15
Isojasmone	2
Jasmal	40
Jasmonyl	20
Lemon oil	10
Lilial	25
Linalool	65
Linalyl acetate	50
Methyl diantilis	2
Petitgrain Paraguay oil	5
Phenethyl alcohol	65
Silvial	100
[(1*R*,3*S*)-3-Isopropyl-1-methylcyclopentyl]methanol	50
Total	1000

* for chemical names see Flavor and Fragrance Materials – 2003, Allured Publishing Corp. Carol Stream Ill., U.S.A..

The presence of 5% of [(1*R*,3*S*)-3-Isopropyl-1-methylcyclopentyl]methanol confers to this formula a *creamy, lily-of-the-valley* aspect.

Example 8: Floral Composition for Soap

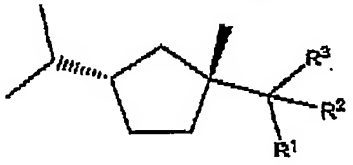
Ingredient*	Parts per weight
Agrumex	100
Benzophenone	60
Benzyl acetate	55
Bergamot base	80
4-t-Butylcyclohexyl acetate	150
Diphenyl oxide	20
Dipropylene glycol (DPG)	78
Ebanol	20
Hydroxycitronellal	200
Jasmine base	80
Methyl Phenylacetate	2
Nerol	20
Phenylpropyl alcohol	40
Rose base	100
Rhodinol	65
Sandela	30
Silvial	100
[(1*R*,3*S*)-3-Isopropyl-1-methylcyclopentyl]methanol	50
Total	1250

* for chemical names see Flavor and Fragrance Materials – 2003, Allured Publishing Corp. Carol Stream Ill., U.S.A..

[(1*R*,3*S*)-3-Isopropyl-1-methylcyclopentyl]methanol makes this lily-of-the-valley fragrance velvety and rich.

Claims

1. The use of a compound of formula Ia and the enantiomer thereof as fragrance,



Ia (1*R*,3*S*)-

wherein

R^1 is hydrogen or methyl;

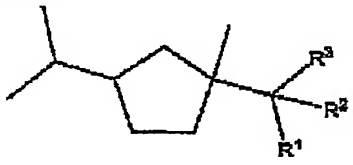
R^2 is hydrogen; and

R^3 is hydroxyl; or

R^2 and R^3 form together with the carbon atom to which they are attached a carbonyl group.

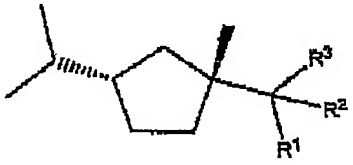
2. The use of a compound according to claim 1 selected from [(1*R*,3*S*)-3-isopropyl-1-methylcyclopentyl]methanol, [(1*S*,3*R*)-3-isopropyl-1-methylcyclopentyl]methanol, 1-[(1*R*,3*S*)-3-isopropyl-1-methylcyclopentyl]ethanone, 1-[(1*S*,3*R*)-3-isopropyl-1-methylcyclopentyl]ethanone, 1-[(1*R*,3*S*)-3-isopropyl-1-methylcyclopentyl]ethanol and 1-[(1*S*,3*R*)-3-isopropyl-1-methylcyclopentyl]ethanol.

3. The use of a compound of formula I



I

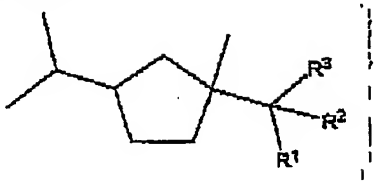
enriched in the enantiomer having the formula Ia



Ia (1*R*,3*S*)-

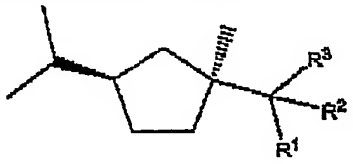
wherein R^1, R^2 and R^3 have the same meaning as given in claim 1.

4. The use of a compound of formula I



I

enriched in the enantiomer having the formula Ib



Ib (1*S*,3*R*)-

wherein R^1, R^2 and R^3 have the same meaning as given in claim 1.

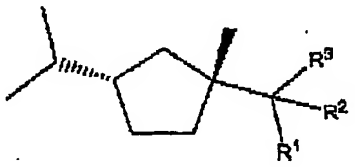
5. The use of a compound as defined in one of the preceding claims in fragrance applications.

6. A fragrance application comprising a compound as defined in any of the preceding claims 1 - 4.

7. A fragrance application according to claim 6 wherein the fragrance application is a perfume, household product, laundry product, body care product or cosmetic products.

8. A method of manufacturing a fragrance application, comprising the step of incorporating a compound of formula Ia or its enantiomer as defined in claim 1, 2, 3 and 4.

9. A compound of formula Ia



Ia (1*R*,3*S*)-

wherein

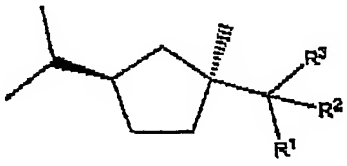
R^1 is hydrogen or methyl;

R^2 is hydrogen; and

R^3 is hydroxyl; or

R^2 and R^3 form together with the carbon atom to which they are attached a carbonyl group.

10. A compound of formula Ib



Ib (1S,3R)-

wherein

R^1 is hydrogen or methyl;

R^2 is hydrogen; and

R^3 is hydroxyl; or

R^2 and R^3 form together with the carbon atom to which they are attached a carbonyl group.

Abstract

This invention relates to 3-isopropyl-1-methylcyclopentyl derivatives and their use in fragrance applications.